



Part No.	Nominal Bore	A	B	C	D (Min)	Internal Coating	External Coating	Marking Frequency	Required Markings
FC2001	50	58 +2.0; -1.0	3.5 +1.0; -0.5	3000	47.5	N/A	N/A	N/A	N/A
HS2001	50	58 +2.0; -1.0	3.5 +1.0; -0.5	3000	47.5	ZP2530 Yellow Ochre	ZP2543 Red	1 per meter	HF Halifax Soil K DDMMYY EN877 DN50 {KM} A2-s1,d0 CE
MS2001	50	58 +2.0; -1.0	3.5 +1.0; -0.5	3000	47.5	ZP2530 Yellow Ochre	ZP2560 Matt Black	1 per meter	HF K BS 416/1 MS2001 DN50 DDMMYY
TX2001	50	58 +2.0; -1.0	3.5 +1.0; -0.5	3000	47.5	ZP2530 Yellow Ochre	ZP133 Gloss Black	1 per meter	HF K TX2001 DDMMYY
TX2001A	50	58 +2.0; -1.0	3.5 +1.0; -0.5	1500	47.5	ZP2530 Yellow Ochre	ZP133 Gloss Black	1, central	HF K TX2001A DDMMYY
FC3001	70	78 +2.0; -1.0	3.5 +1.0; -0.5	3000	68.25	N/A	N/A	N/A	N/A
HS3001	70	78 +2.0; -1.0	3.5 +1.0; -0.5	3000	68.25	ZP2530 Yellow Ochre	ZP2543 Red	1 per meter	HF Halifax Soil K DDMMYY EN877 DN70 {KM} A2-s1,d0 CE
MS3001	70	78 +2.0; -1.0	3.5 +1.0; -0.5	3000	68.25	ZP2530 Yellow Ochre	ZP2560 Matt Black	1 per meter	HF K BS 416/1 MS3001 DN70 DDMMYY
FC4001	100	110 +2.0; -1.0	3.5 +1.5; -0.5	3000	97.5	N/A	N/A	N/A	N/A
HS4001	100	110 +2.0; -1.0	3.5 +1.5; -0.5	3000	97.5	ZP2530 Yellow Ochre	ZP2543 Red	1 per meter	HF Halifax Soil K DDMMYY EN877 DN100 {KM} A2-s1,d0 CE
HD4001	100	110 +2.0; -1.0	3.5 +1.5; -0.5	3000	97.5	ZP2530 Yellow Ochre	ZP2543 Grey	1 per meter	HF Halifax Drain K DDMMYY EN877 DN100 {KM} A2-s1,d0 CE
MS4001	100	110 +2.0; -1.0	3.5 +1.5; -0.5	3000	97.5	ZP2530 Yellow Ochre	ZP2560 Matt Black	1 per meter	HF K BS 416/1 MS4001 DN100 DDMMYY
TX4001	100	110 +2.0; -1.0	3.5 +1.5; -0.5	3000	97.5	ZP2530 Yellow Ochre	ZP133 Gloss Black	1 per meter	HF K TX4001 DDMMYY
TX4001A	100	110 +2.0; -1.0	3.5 +1.5; -0.5	1800	97.5	ZP2530 Yellow Ochre	ZP133 Gloss Black	1, central	HF K TX4001A DDMMYY
FC6001	150	160 +2.0; -2.0	4 +2.0; -0.5	3000	146.25	N/A	N/A	N/A	N/A
HS6001	150	160 +2.0; -2.0	4 +2.0; -0.5	3000	146.25	ZP2530 Yellow Ochre	ZP2543 Red	1 per meter	HF Halifax Soil K DDMMYY EN877 DN150 {KM} A2-s1,d0 CE
HD6001	150	160 +2.0; -2.0	4 +2.0; -0.5	3000	146.25	ZP2530 Yellow Ochre	ZP2543 Grey	1 per meter	HF Halifax Drain K DDMMYY EN877 DN150 {KM} A2-s1,d0 CE
MS6001	150	160 +2.0; -2.0	4 +2.0; -0.5	3000	146.25	ZP2530 Yellow Ochre	ZP2560 Matt Black	1 per meter	HF K BS 416/1 MS6001 DN150 DDMMYY
FC8001	200	210 +2.5; -2.5	5 +2.0; -1.0	3000	195	N/A	N/A	N/A	N/A
HS8001	200	210 +2.5; -2.5	5 +2.0; -1.0	3000	195	ZP2530 Yellow Ochre	ZP2543 Red	1 per meter	HF Halifax Soil K DDMMYY EN877 DN200 {KM} A2-s1,d0 CE
HD8001	200	210 +2.5; -2.5	5 +2.0; -1.0	3000	195	ZP2530 Yellow Ochre	ZP2543 Grey	1 per meter	HF Halifax Drain K DDMMYY EN877 DN200 {KM} A2-s1,d0 CE
MS8001	200	210 +2.5; -2.5	5 +2.0; -1.0	3000	195	ZP2530 Yellow Ochre	ZP2560 Matt Black	1 per meter	HF K BS 416/1 MS8001 DN200 DDMMYY

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TITLE Socketless Pipe		
MATERIAL BSEN 1561 Grade:EN-GJL-150		
SCALE 1:5 A4	DRAWN 1 HF Tech	CHECKED D Hall
DATE 24/08/20	REF No -	REV. 1
DWG No FCXX01		